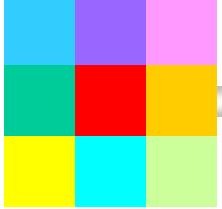


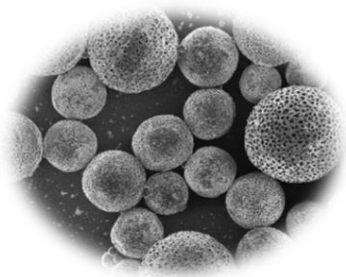
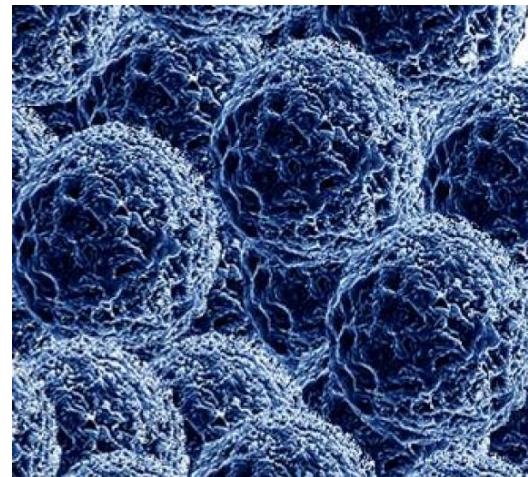
Destabilization of bentonite colloids by addition of alumina nanoparticles

Natalia Mayordomo, Ursula Alonso and Tiziana Missana
CIEMAT, Avenida Complutense 40, 28040 Madrid (Spain)

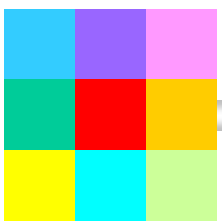


1. Introduction

**Why studying the
interaction with
alumina
nanoparticles?**



- ↑Surface area/volume
- Ubiquitous in environment at
↑concentration
- Interaction between inorganic colloids



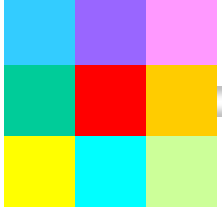
1. Introduction

What would happen if bentonite interacts with alumina nanoparticles ?

Will alumina aggregate or stabilize bentonite suspensions?

How does bentonite-nanoparticle mixture behave in different chemical conditions?

Under which conditions migration will be avoided?

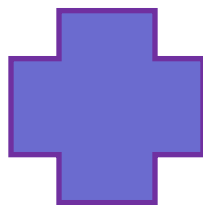


1. Introduction

Materials:

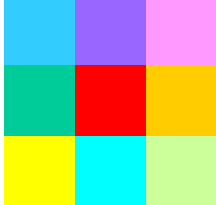
Alumina Nanoparticles:

- γ -Al₂O₃
- Nominal size <50 nm
- BET 136 m²/g



Na Bentonite

- FEBEX bentonite
- From Cortijo de Archidona, Almería, Spain
- 93% smectite content
- Other components: 2% quartz, 3% plagioclase, 2% cristobalite and traces of calcite, feldspar and tridymite
- BET 33 m²/g



1. Introduction

Methods:

Size

Hydrodynamic diameter
Diffusion Light Scattering techniques



$\lambda=633 \text{ nm}$



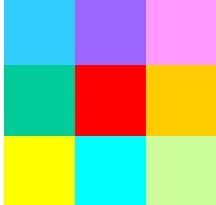
$\lambda= 514\text{nm}$

Charge

ζ potencial
Laser Doppler electrophoresis



$\lambda=633 \text{ nm}$



1. Introduction

Methods:

1. Stability upon pH and I changes

- ✓ Hydrodynamic diameter
- ✓ ζ potencial
- ☐ 100% bentonite
- ☐ 100% alumina
- ☐ Two mixture proportions

2. “Titration” effect of sample proportion

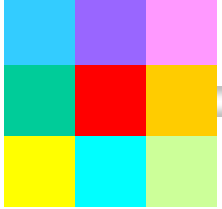
- ✓ Hydrodynamic diameter
- ☐ Addition of well known volumes
- ☐ From 100% to 0% mixture proportion
- ☐ Fixed pH
- ☐ $5 \cdot 10^{-4} \text{M}$

3. Kinetics

- ✓ Size and charge changes on time
- ☐ Fast aggregation kinetics in 60 min

4. Characterization

- ✓ Infrared spectra
- ✓ Atomic Force Microscopy
- ✓ Scanning Electron Microscopy



2. Results: stability

Stability studies



- **ζ-potential** using Zetamaster Malvern
- **Hydrodynamic diameter** using Malvern 4700C and Malvern Nano ZS
- Δ pH (3- $\rightarrow$ 11)
- Δ I using NaClO_4 ($5 \cdot 10^{-4}$ - $\rightarrow$ 0.1) M

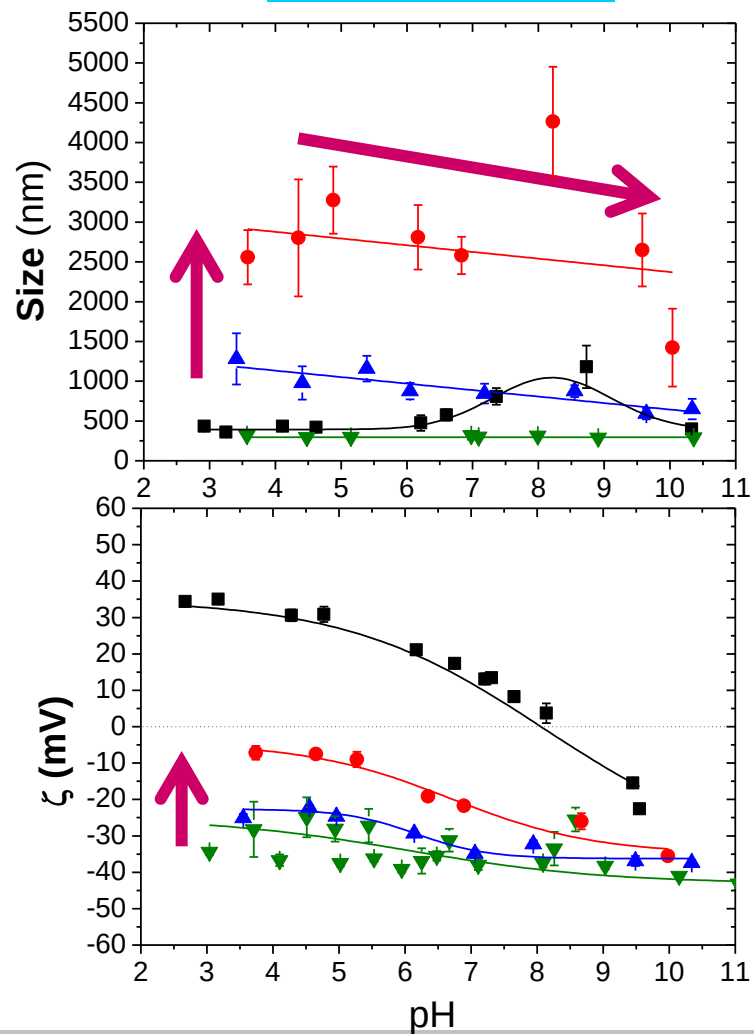


- Independent
 - 100% Al_2O_3
 - 100% NaBentonite
- Mixtures Al_2O_3 /NaBentonite weight proportions:
 - 50 Al_2O_3 /50NaBentonite
 - 90 Al_2O_3 /10NaBentonite
- Total concentration 10 mg/L

2. Results: stability

NaClO₄ 5·10⁻⁴ M

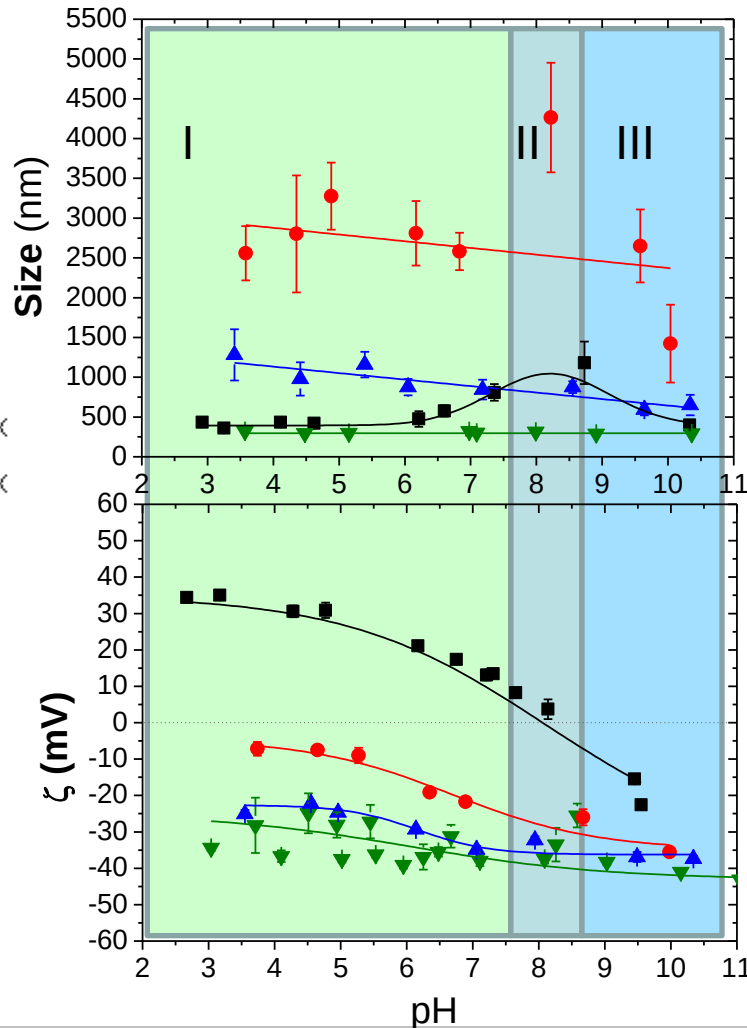
- 100% Al₂O₃
- 90% Al₂O₃ 10% Febex
- ▲ 50% Al₂O₃ 50% Febex
- ▼ 100% FebexNa



2. Results: titrations

NaClO_4 $5 \cdot 10^{-4}$ M

- 100% Al_2O_3
- 90% Al_2O_3 10% Febex
- ▲ 50% Al_2O_3 50% Febex
- ▼ 100% FebexNa



- Hydrodynamic diameter with changing % of mixture
- Fast titrations
- Fixed pH
- $I = 5 \cdot 10^{-4}$ M
- Adding 500 mg/L aliquots

Areas:

- **Area I**- $\text{pH} < \text{pH } 7$
Alumina δ^+ , bentonite δ^-
- **Area II**- $\text{pH} \approx \text{pH } \text{zpc}$
Alumina $\delta 0$, bentonite δ^-
- **Area III**- $\text{pH} > 7$
Alumina δ^- , bentonite δ^-

2. Results: "titrations"



Size
measurements



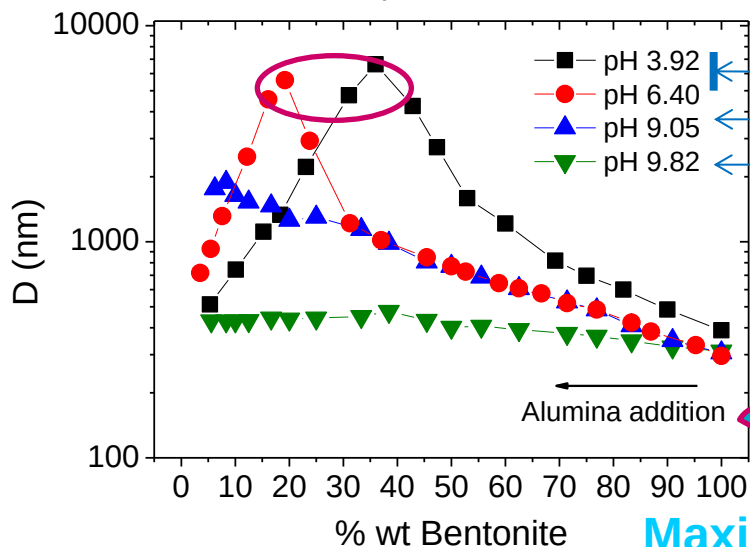
100% Bentonite
500 mg/L

100% Alumina
500 mg/L

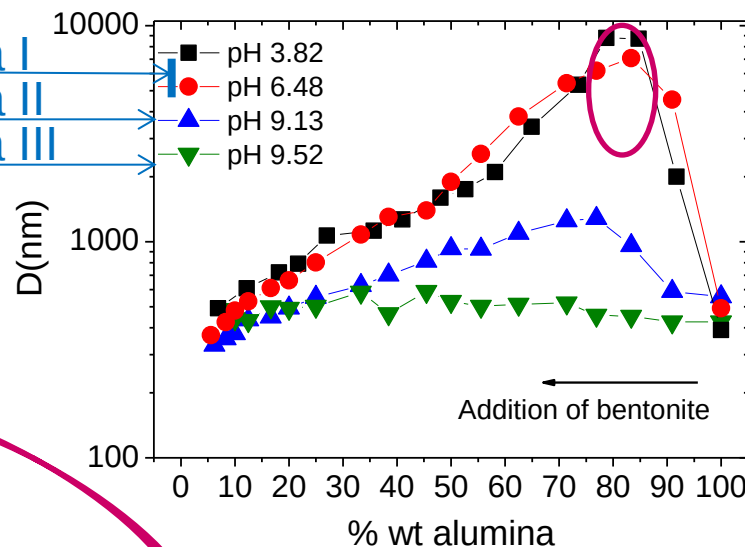
**pH and conductivity controlled during the
experiment in both beakers**

2. Results: titrations

Bentonite upon alumina addition



Alumina upon bentonite addition



Maximum
80%Alu. - 20%Bent.

Areas I & II

- ↑Heteroaggregation ↑%Alumina
- ↑Heteroaggregation ↓pH
- ≈50% alumina destabilization complete
- **Maximum at a fixed mixture proportion**

Area III

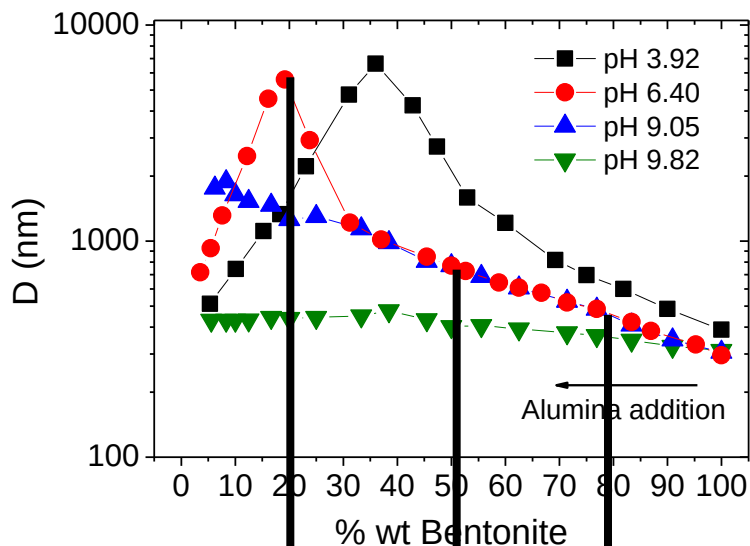
- ↑Alumina content does not destabilize mixtures size ≈400nm

pH	D ₀	D _f
3.92	485	513
6.40	332	716
9.05	349	1761
9.82	326	430

pH	D ₀	D _f
3.82	390	492
6.48	492	370
9.13	557	332
9.52	425	484

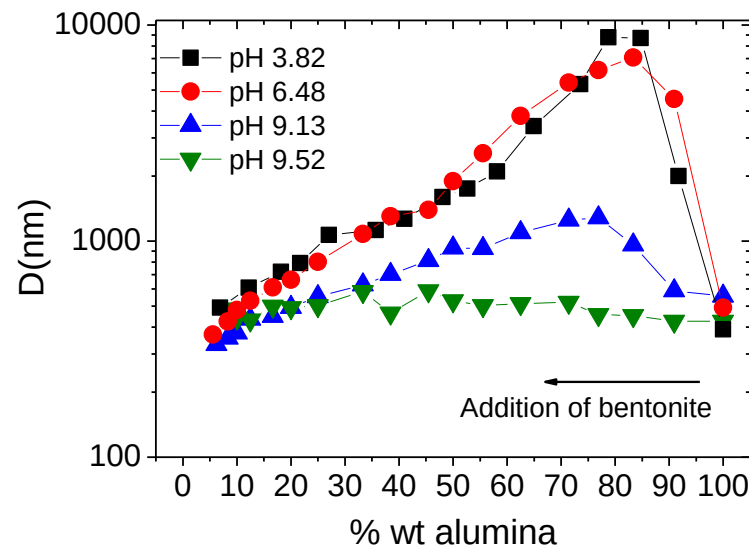
2. Results: kinetics

Bentonite upon alumina addition



20%Bentonite 80%Alumina
50%Bentonite 50%Alumina
80%Bentonite 20%Alumina

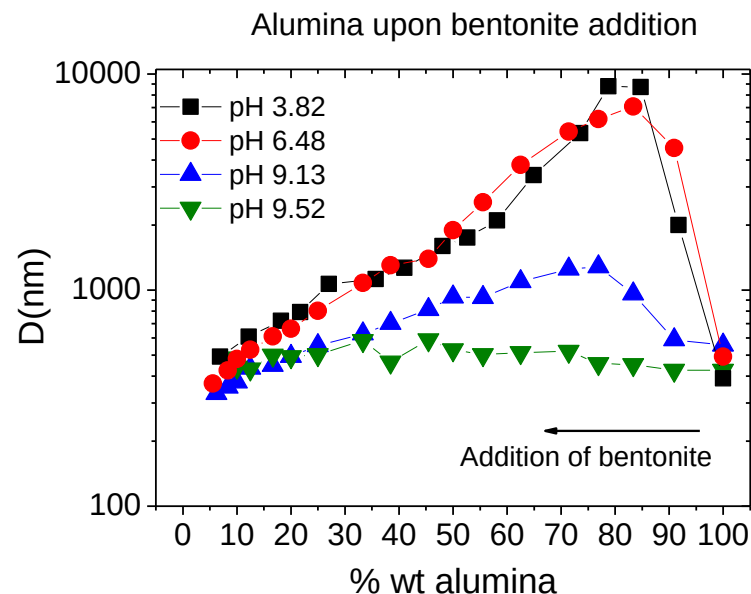
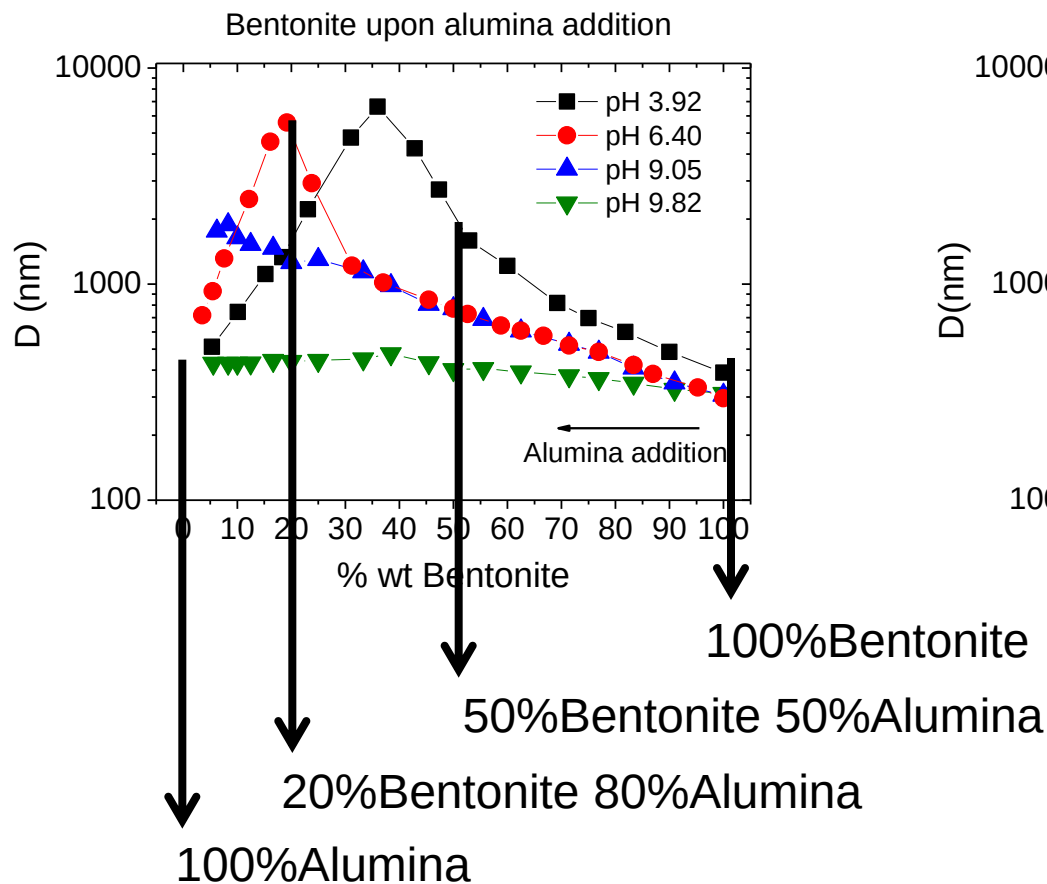
Alumina upon bentonite addition



*Stability kinetics

- pH 6.5
- $I = 5 \cdot 10^{-4} \text{ M}$
- $t = 30 \text{ days}$
- Size and ζ potencial
- Tot. conc. 500 mg/L

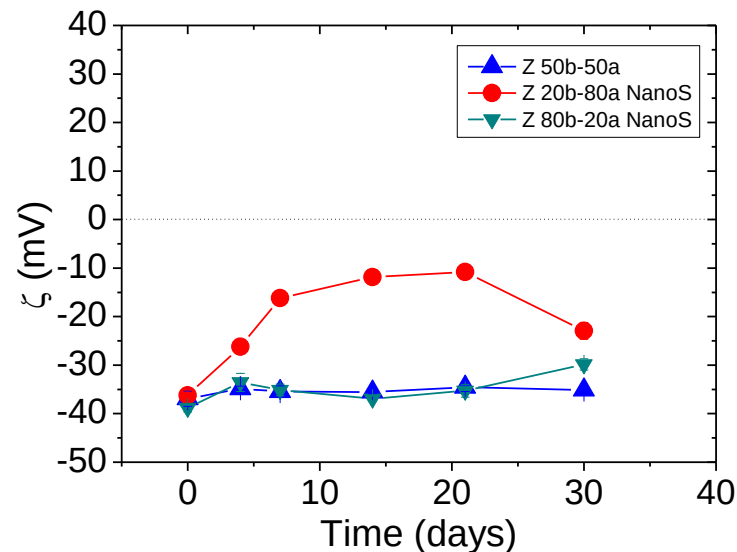
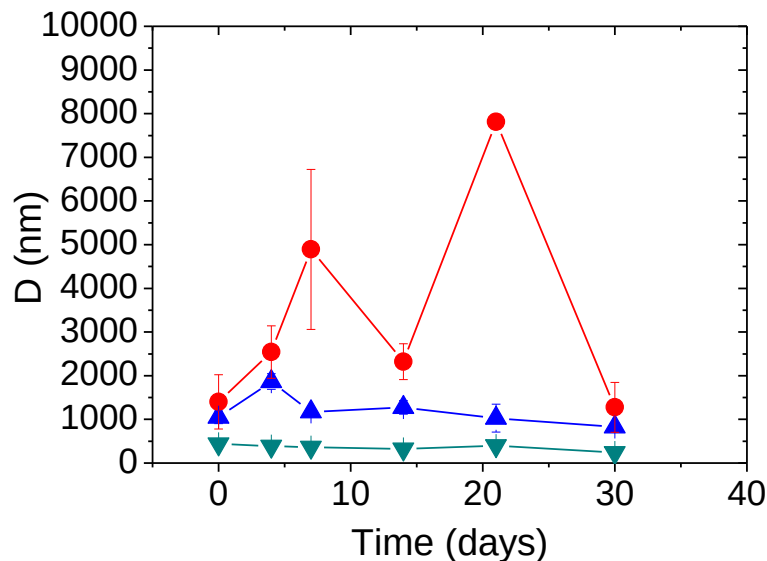
2. Results: kinetics



*Aggregation kinetics

- 60 minutes
- $I = 5 \cdot 10^{-4} \text{ M}$
- ΔpH
- Tot. conc. 500 mg/L

2. Results: kinetics

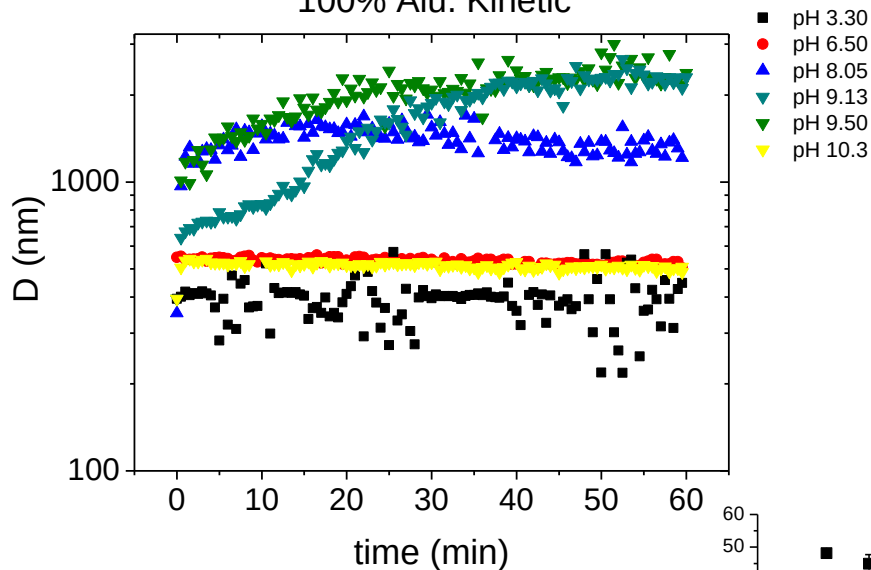


- 80% Alumina- 20% Bentonite
- ▲— 50% Alumina- 50% Bentonite ➤ (1200 ± 350) nm
- ▼— 20% Alumina- 80% Bentonite ➤ (357 ± 69) nm

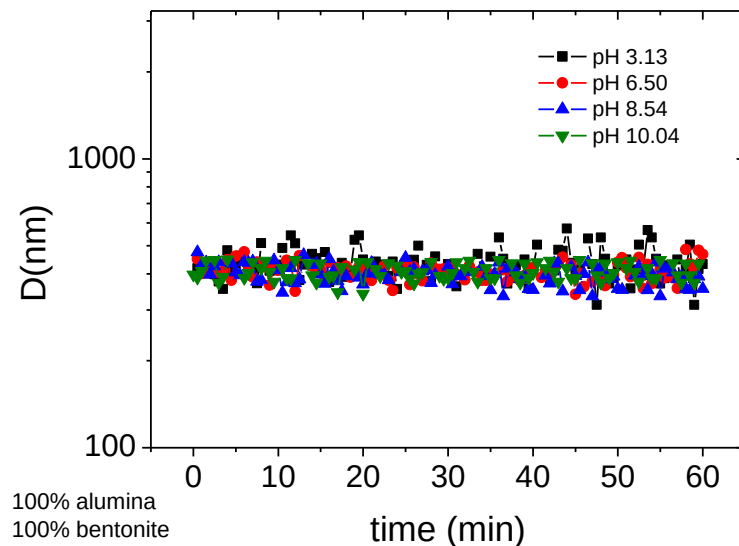
- Mixtures <50% alumina content no relevant changes on size and charge with time
- Unstable maximum 80% alumina content: it remains unstable when passing time, slight increase of zeta potencial with time

2. Results: aggregation kinetics

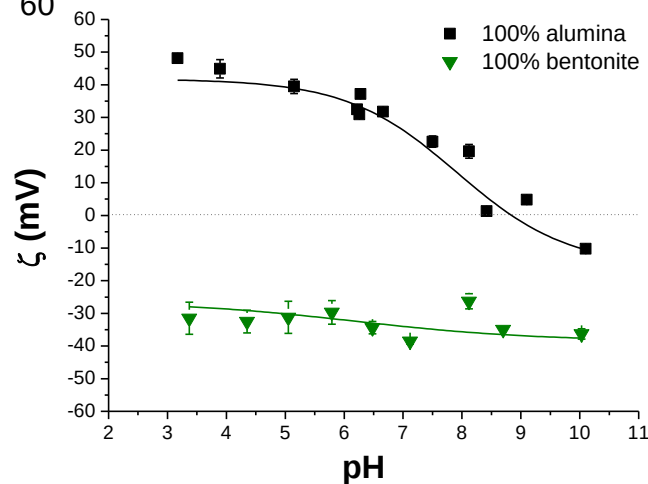
100% Alu. Kinetic

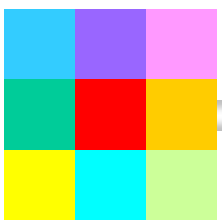


100% Bent. Kinetics



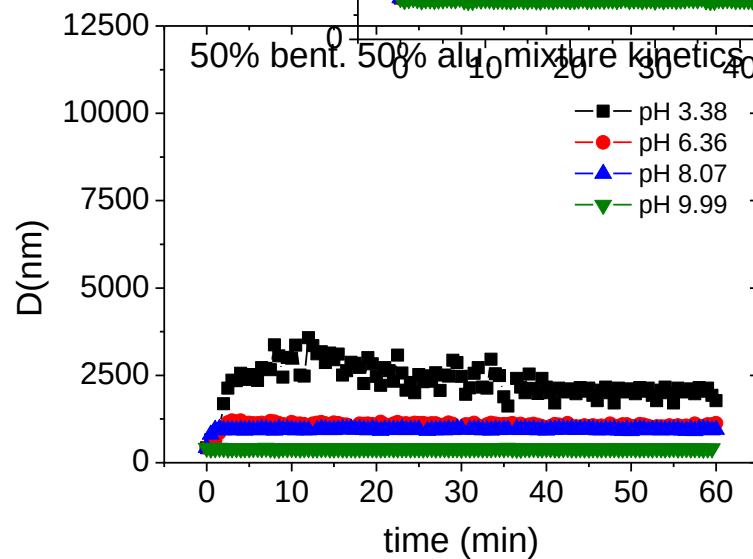
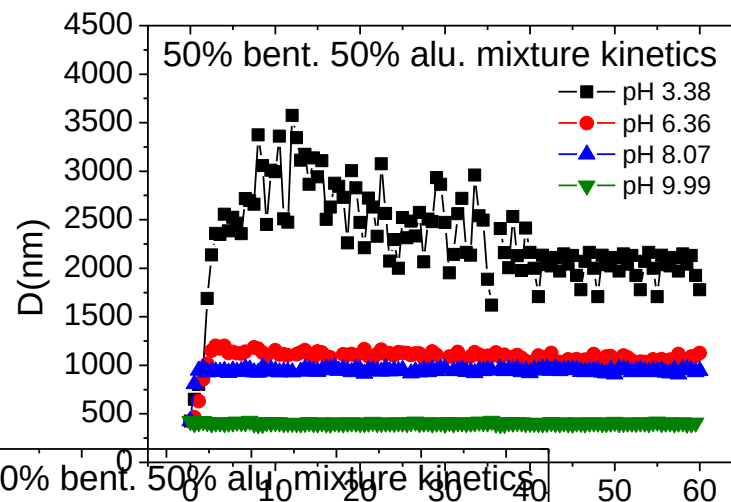
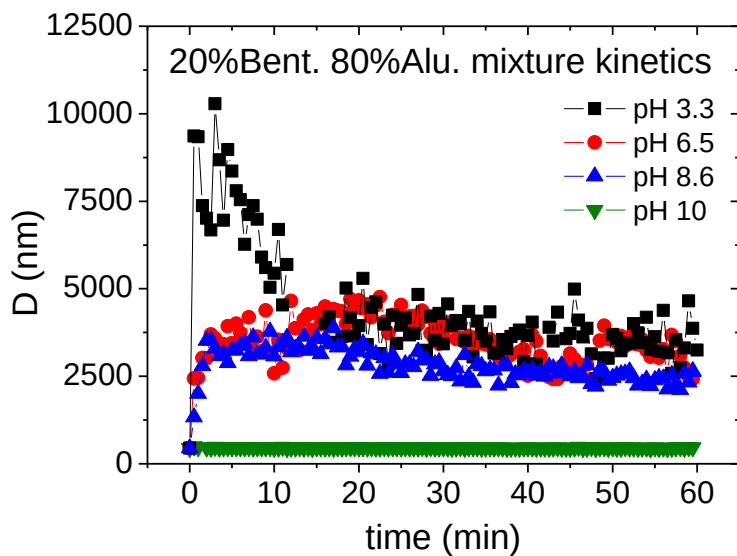
-100% individual systems





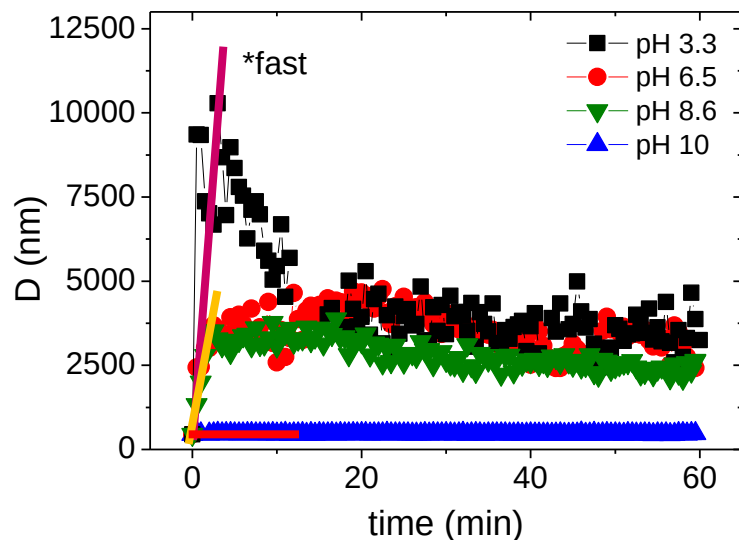
2. Results: aggregation kinetics

-Mixtures



2. Results: aggregation kinetics

20%Bent. 80%Alu. mixture kinetics



Coagulation efficiency, α

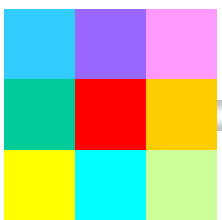
$$\alpha = \frac{1}{W} = \frac{\left(\frac{\delta d_h}{\delta t}\right)_{t \rightarrow 0}}{\left(\frac{\delta d_h}{\delta t}\right)_{fast\ coagulation}}$$

Where,

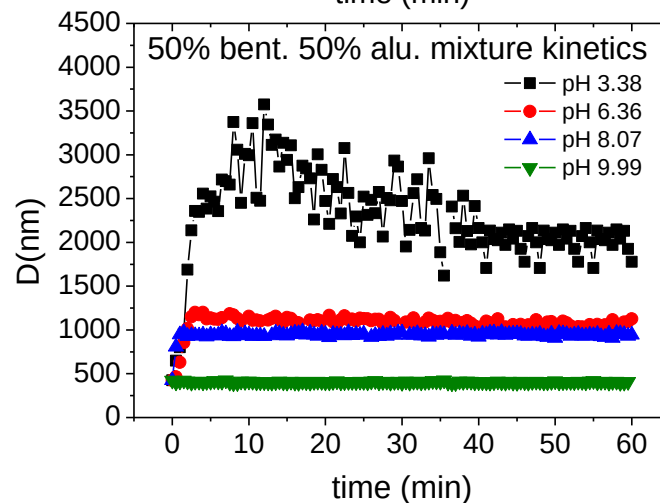
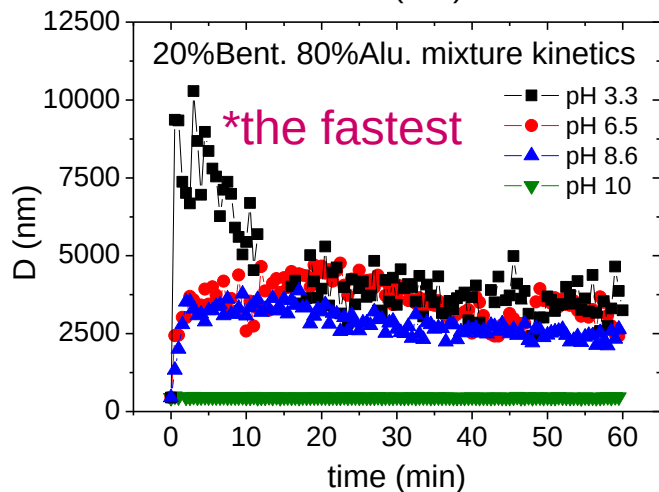
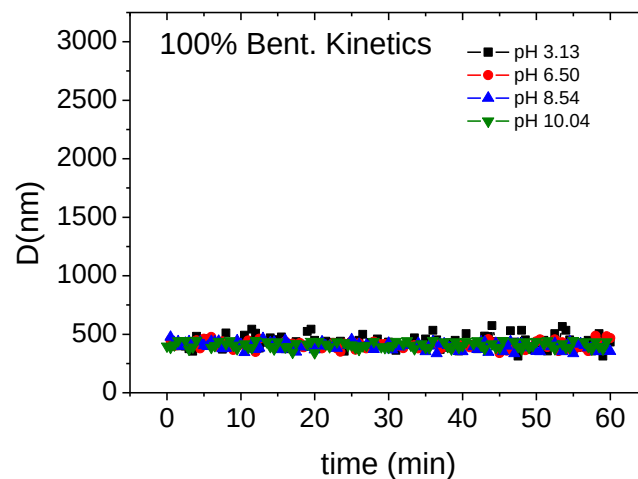
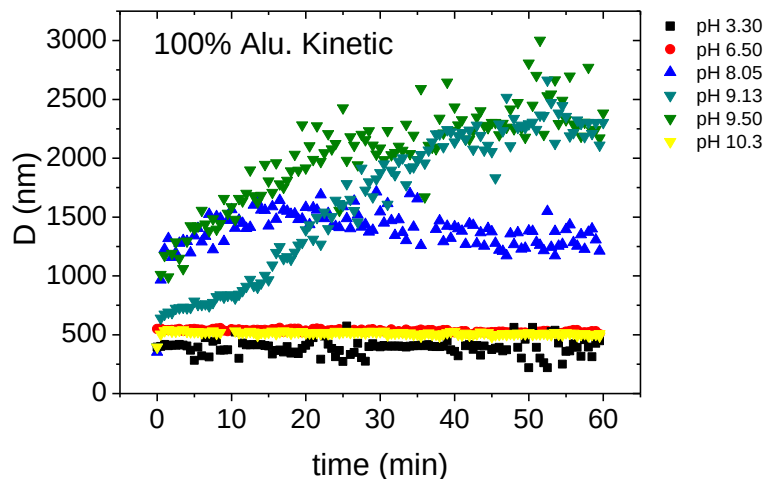
W is the stability ratio,

$\left(\frac{\delta d_h}{\delta t}\right)_{t \rightarrow 0}$ slow (de)coagulation process slope in nm/min

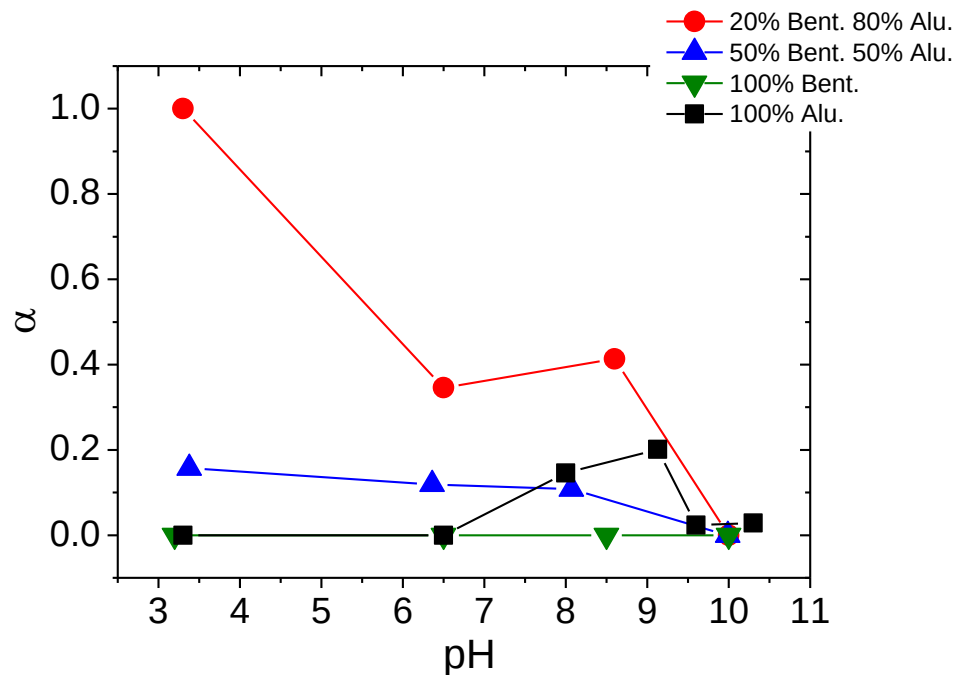
$\left(\frac{\delta d_h}{\delta t}\right)_{fast}$ fast (de)coagulation process slope in nm/min



2. Results: aggregation kinetics

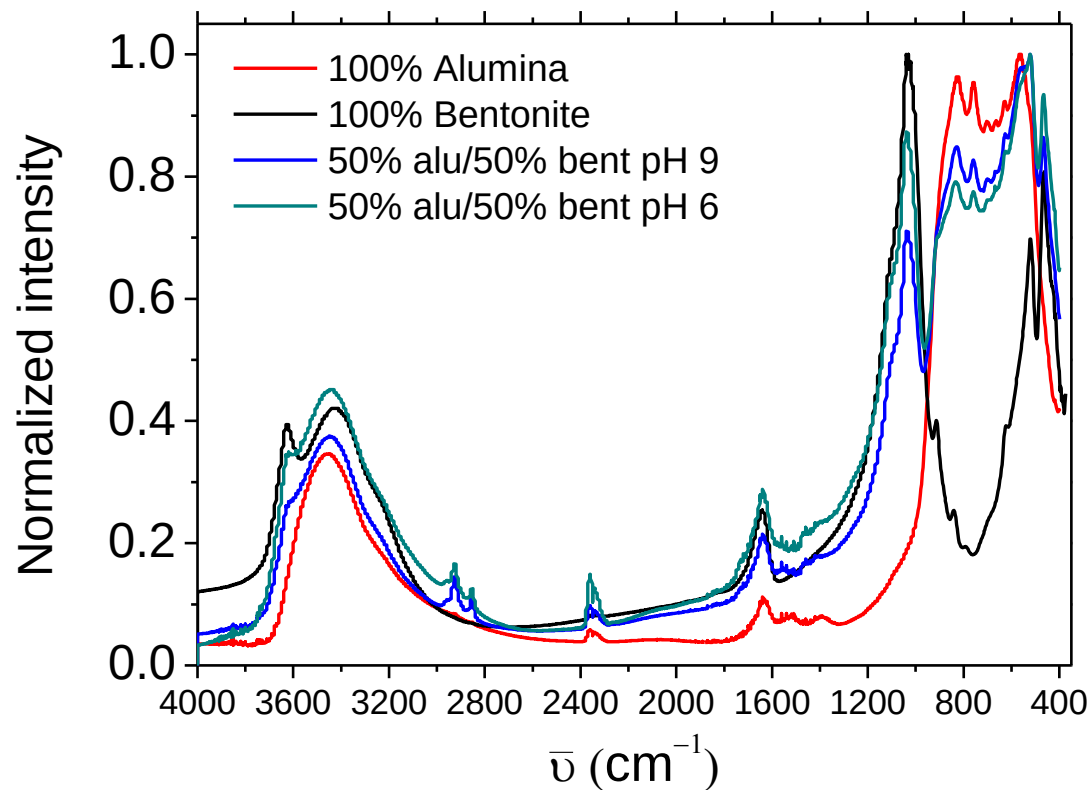


2. Results: aggregation kinetics

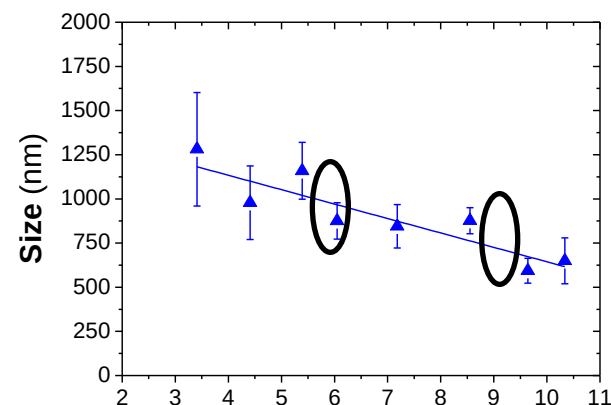


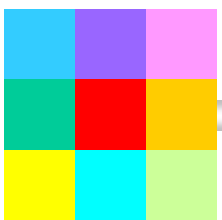
Respecting the fastest
aggregation :
20%bent.-80%alu pH3

2. Results: microscopy and infrared

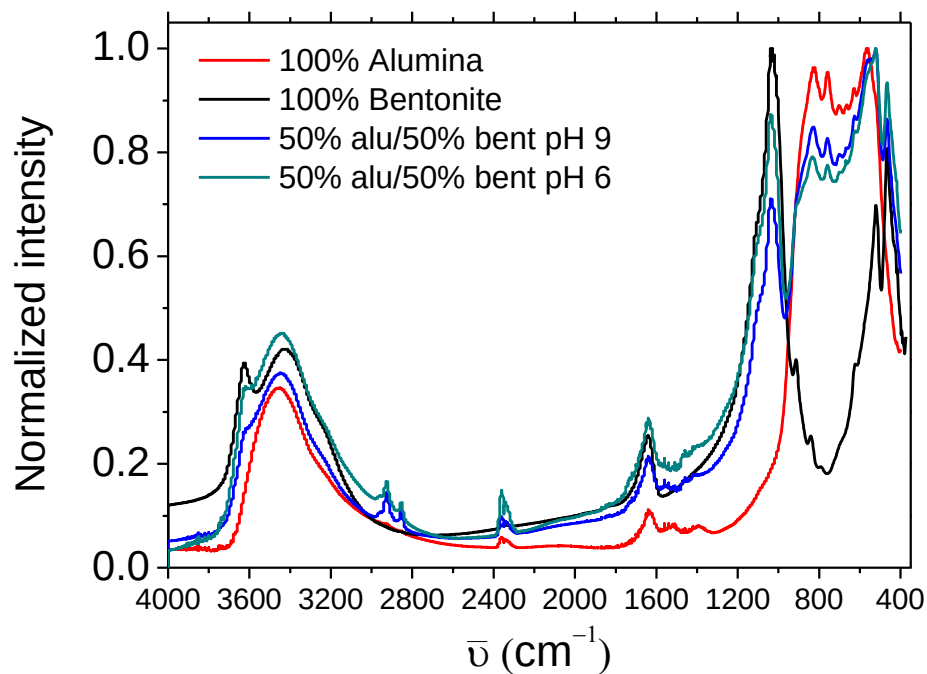


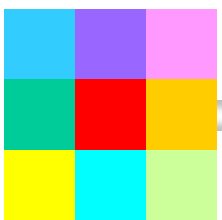
- 7 days interaction
- Total concentration 500 mg/L
- $I = 5 \cdot 10^{-4}$ M



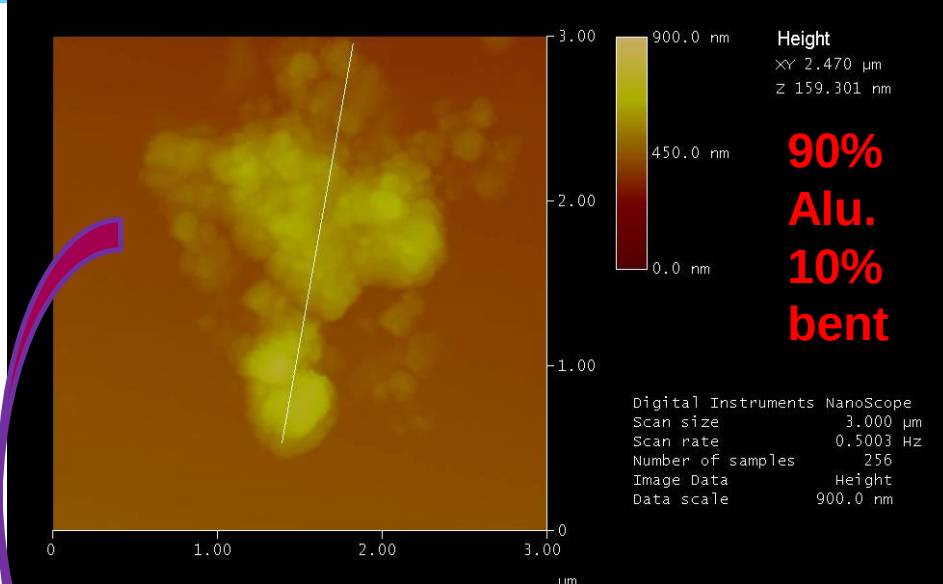
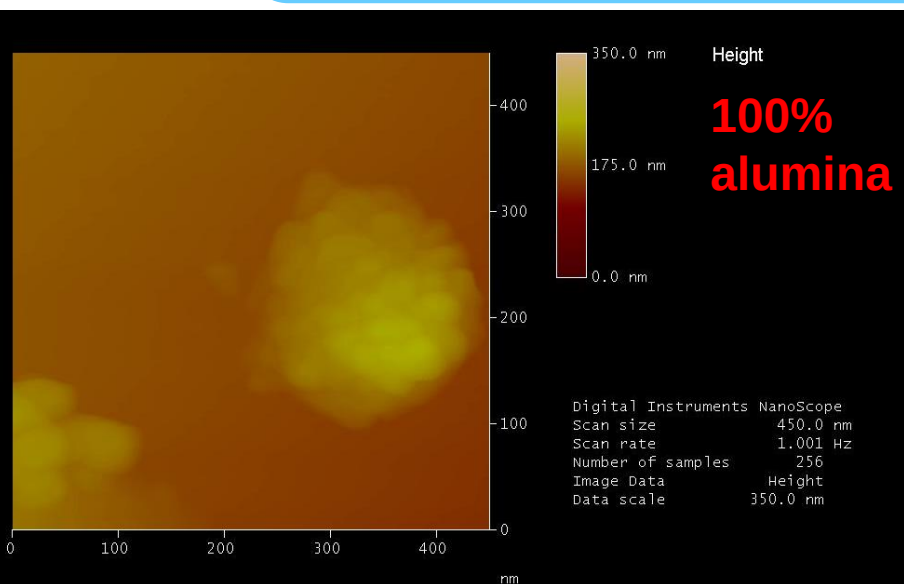


2. Results: microscopy and infrared





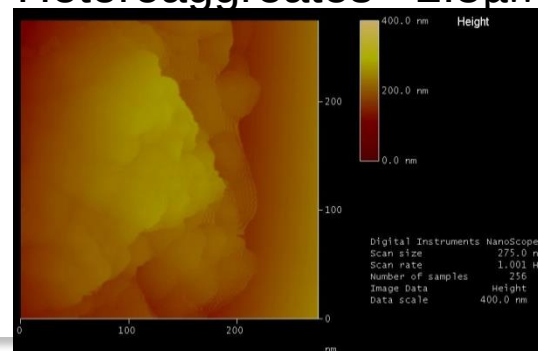
2. Results: microscopy and infrared



- Homoaggregates ≈ 250 nm
- Nanoparticles (40-60) nm

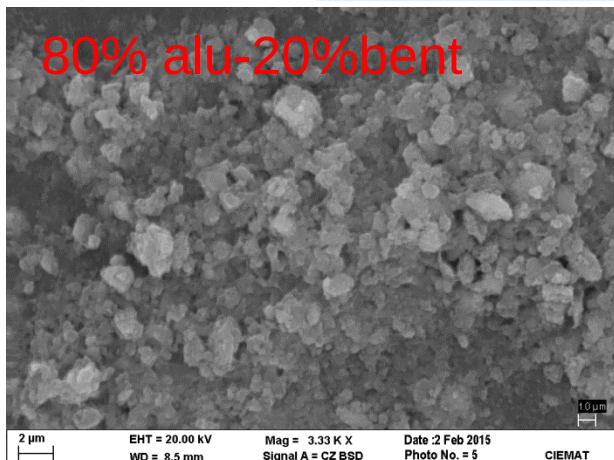
- pH 9
- $I = 5 \cdot 10^{-4}$ M

- Heteroaggregates $> 2.5 \mu\text{m}$

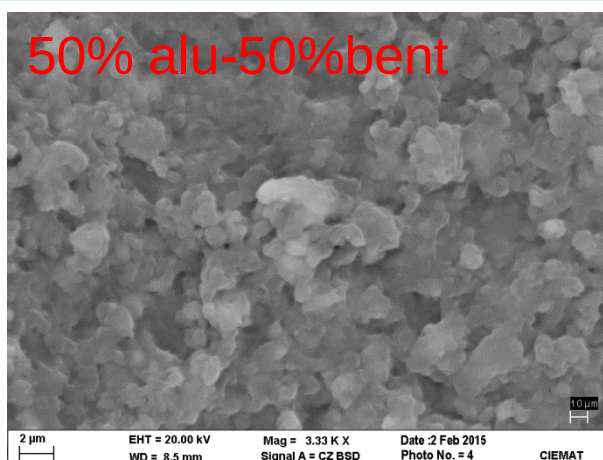


2. Results: microscopy and infrared

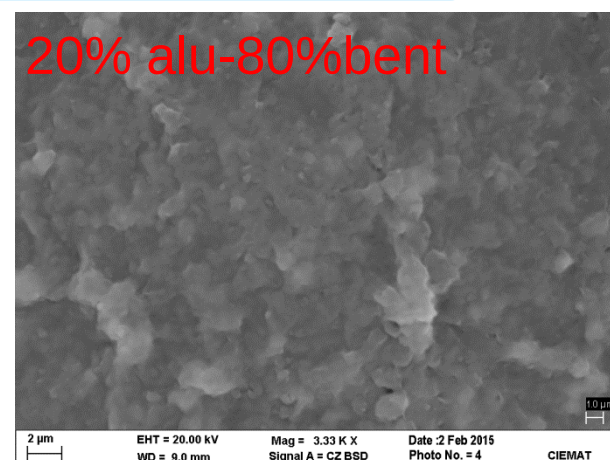
80% alu-20%bent



50% alu-50%bent

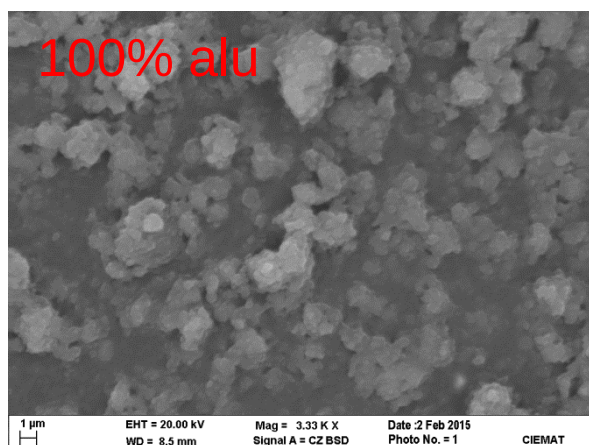


20% alu-80%bent

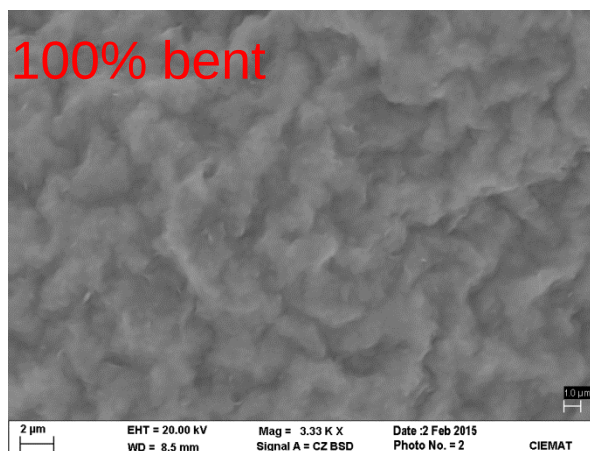


→ ↓ Alumina content

100% alu



100% bent

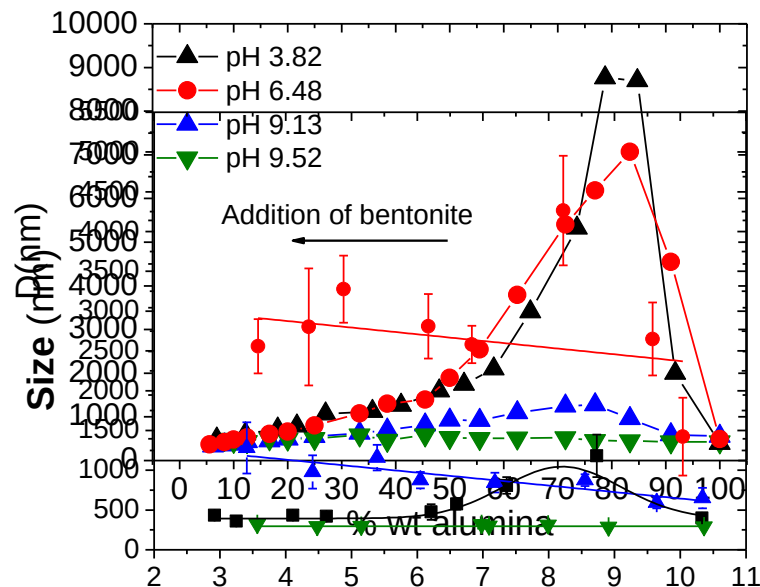


- pH 6.5
- Dried suspension
- Over C
- Total Conc.100 mg/L
- 20kW voltage

3. Conclusions

What would happen if we add alumina nanoparticles to bentonite?

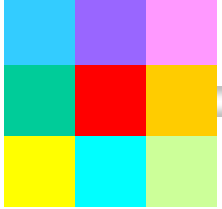
- Addition of alumina, destabilizes bentonite colloids, even at in low alumina proportions at pH<9
- Heteroaggregation is higher at low pH values and higher ionic strengths



Bentonite colloids coming from erosion would aggregate with alumina after which a sedimentation process would occur.



This would affect colloid migration



4. Acknowledgment

The research leading to these results has received funding from EU Seventh Framework Programme (FP7/2007-2011) under the grant agreement N° 295487 (BELBAR)

Thanks to Ana María Fernández for the help with FTIR technique

Thanks to Ministry of Economy and Competitiveness of Spain for the predoctoral grant